

DOMINION OFFROAD

Jeep JK Extreme Crawler Front Bumper

Installation instructions - Tech Phone Number: (949) 393-1111

This install is not an intuitive process. Carefully follow these install instructions.

Required fasteners: (8) 1/2-20 x 2 1/2 Bolts (4) 1/2-20 x 3/4 Bolts
 (12) 1/2-20 Hex Nuts (10) 1/2 SAE Flat Washers

2012 Bumper require flipping or relocation of the evap can vacuum pump and holes to be drilled for the outside mount bolts.

1. Remove the Factory Bumper and Air Dam

2. & 3. If using Factory Tow Hooks – Using a hammer and 1" socket under the tow hook, hit the top of the stud to it press out. Install the two Rear - Outer 1/2" bolts (drill holes for 2012+ JK's)

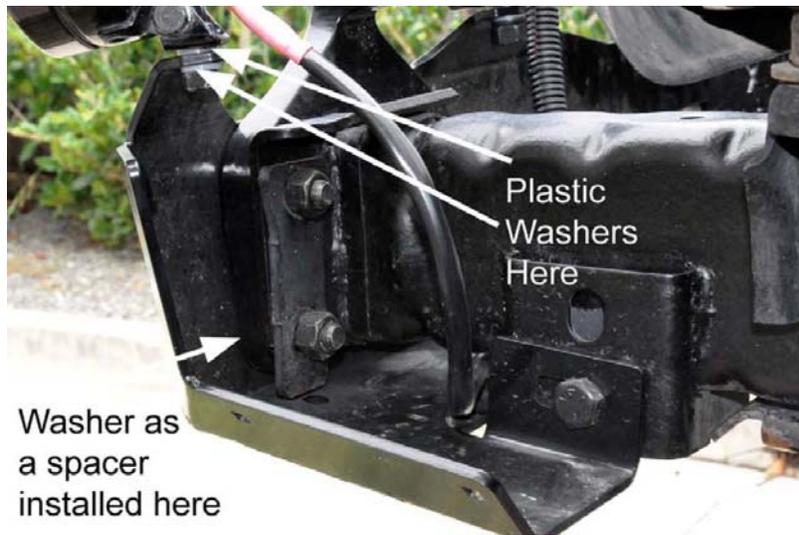


4. Supporting the bumper from below (a hydraulic jack and a block of wood are a good way to support the bumper), swing the bumper into position.

5. If using factory tow hooks and or shackle mounts, place them in the proper location and insert the long ½" bolts.



6. The factory spacers that you removed during the factory bumper removal need to be use as indicated in the following picture:



7. If using the factory tow hooks – note that the front of the tow hooks are not flat. Install one washer as a spacer in front of and on the bottom holes of each tow hook as indicated in the previous picture.

8. Note the location of plastic bearing washers in the previous picture. These are installed to provide a bearing surface for lights. This allows lights to be turned side to side without damaging the bumper finish.

9. Tighten it up and admire a job well done.

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